

SOUTH PRODUCTION NOTES

Sept 22, 2015
3-11 Shift notes

BASF EMPLOYEES

297 Last Recordable
229 Last Lost Time

#1 MED / AI 3952:

We are finished running the 3952, we can start cleaning. Start from the top down, no wash out needed.

#1 RC / AI 3952:

Done feeding, Calciner was reversed.
Maintenance is working on training the rollers now

#2 MED line / Cu 0860:

Done with current run
Need to clean out the Stations in the powder room so that new cutters can be installed.

#2 RC/ Cu 0860:

Out of feed
Need to clean for next product. Mark is sending out a cleaning sheet soon.

#3 MED line / D 0704:

MOD is now in control room. We do not have any Zeolyte in SAP to run yet. There were several bags of Siral 40 brought over from the warehouse to the powder room.
Installed new auger and barrels on Sunday.

#3 RC / D 0704:

Cleaning, should be finished.
Screen for the cutter was taken out.
Need to set up bag station.

#4 RC / D-0222 rescreening:

Hold

#5 RC / Catoxid:

Continue feeding trying to get to 50K + lbs by Tuesday. 12 bags left to feed as of 5AM Tuesday. Keep feed rate up and watch pressure on the vacumax filters.

Will be done when out of material. We need to do a quick change over when done.

#6 RC & Dryer / D 1781:

Continue to run, and coordinate with Schirmer for buggy lifts.

Need to keep feed rate no higher then 250lbs, we are having an issue with excessive fines.

If for any reason this line goes down we need to get maintenance in asap to get it restarted. Under a tight deadline.

West Pfaudler / 4601

Pressure meter has been fixed. We will start up at 3 this afternoon.

Trimer ORP and Caustic system need to be turned on before starting.

East Pfaudler/ D 1781:

Continue and coordinate with Schirmer to get lifts done.

Only 13 batches left as of day shift Tuesday.

New DI bottles installed on day shift Tuesday.

6 Tank:

Tank empty

7 Tank:

Cleaned and rinsed

National Dryer / Clean.

Belt cleaned, hold.

PK Blender: Catoxid is done:

Building has been washed down again. Need to set up for D-0222 impreg.

Dust collector will need to be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

Gauge should be reset at 3.5 and 4.25

Abbe Blender: D 5206 is next

Lucas verified that the pipe and pumps are working properly.

There is one pump that is leaking but is not hooked up to the system, it has been locked out for the upcoming 5206 run.

Tower 3 / E 474 done, hold:

Will be running DPT-0101, Kristen to advise when to start

Tower 6 / DPT 101 loads next:

Loaded on day shift, Trying to get system loaded. Start up on afternoons when ready.

Cu-0860 repacking in screening room:

Done- holding

Work being done in the screen room the rest of the week to replace floor drains. Need more drums.

NOTE: make sure during beginning of each shift that the spare drum dumper battery is either charging or charged and ready.

NOTE: green sheet has several new rows for capturing all Cu 0860 drums worked on (section for repacking, section for repainting). Make sure this is updated frequently.

North Screener / DPT-0101:

Need to change over to DPT-0101

South Screener / DPT 101 next:

Changed over to DPT-0101.

#2662 (west) Pill Machine /

Down for cleaning, retooling.

#2664 (east) Pill Machine /

Down for cleaning, retooling.

TK #2 / down:

Done.

TK #4 / Cu 0540:

Saggers have been changed out and bringing up temps now.

Hydraulics have been fixed and we are running although small hydraulic leak was detected. Also, kiln has periodically stopped. Make sure GLs and maintenance are notified when this occurs.

Still having intermittent issues with the scale head shutting off and then turning back on.

NOTE: BI Mill is finished.

Harrop Kiln / AI 3920:

All material is finished.

Building 27 Belt Filter / 6081:

Running trials now. Man with 2 operators when able.

PRODUCTION PRIORITIES:

- 1) #6RC/East Pfaudler
- 2) West Pfaudler
- 3) #1 MED/#1 RC
- 4) South Precip/Dry
- 5) South PK/.#5 RC
- 6) #4 Tunnel Kiln/Ross Mixer
- 7) #2 RC North
- 8) #2 MED/#2RC
- 9) #3 MED/#3RC
- 10) North PK/Wyssmont